

## PRODUCTFICHE – FICHE PRODUIT - SPECIFICATION PRODUCT

### 1. Algemene informatie – Information général – General information

ARTIKELNR. ACE / N° Art. ACE / Ref. ACE	SP02263
OMSCHRIJVING / Description / Description	Soepbeker karton kraft bruin 360ml (12oz) 97/76x80mm <i>Pot à soupe carton kraft brun 360ml (12oz) 97/76x80mm</i>
DATUM / Date / Date	12/05/2021

### 2. Producteigenschappen – Caractéristiques - Specifications

MATERIAALSOORT/Matériel / Material	Kraft karton + PE / carton kraft + PE	
VOLUME	360	ml
GEWICHT / Poids / Weight	± 9.0	g / st - pc
MAAT / Dimensions / Size	HOOGTE / Hauteur / Height	80 mm
	DIAMETER TOP / Diamètre / Diameter	97 mm
WANDDIKTE PAPIER / Epaisseur papier/ Thickness paper	320	g/m <sup>2</sup>
KLEUR / Couleur / Colour	Bruin/Brun – <i>brun/brun</i>	
BEDRUKT / Imprimé / Printed	neen - non	

### 3. Verpakkingswijze – Emballage- Packaging

AANTAL / Quantité / Quantity	500	stuks- pièces – pieces	/ karton - carton - box
AANTAL / Quantité / Quantity	32	dozen – cartons - boxes	/ pallet

## VERKLARING VAN OVEREENSTEMMING – DECLARATION DE CONFORMITE – DECLARATION OF CONFORMITY

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The supplier established in the Community:

Name of the supplier: **Ace Packaging NV.**  
 Complete address: **Industrieterrein 1/1 - IZ Webbekom 1013  
 3290 Diest - Belgium**

declares that the product described above complies with the requirements of:

**Regulation EC 1935/2004 of 27th October 2004 (Framework Regulation)**  
**Regulation EC 10/2011 of 14th January 2011 ( "PIM"-regulation) including its amendments**  
**Regulation EC 2023/2006 of 22 December 2006 ("GMP"-regulation)**  
**German, Food Articles of Daily use an Feed Code of September1, 2055 (LFGB) section 30&31 with amendments, Council or Europe Resolution Ap(2002) 1 and BfR recommendation**

in the following conditions of use:

- Type of food intended to come in contact with material/object:

*All kind of food types*

- Possible treatment of material/object:

*The levels of **overall migration** values are according to aforementioned regulations below the tolerable limit value of 10 mg/dm<sup>2</sup> or 60 mg/kg respectively – see test results down below*

*Testing is done with – over the period of – at applied temperatures of – standardized test number:*

- 1) Simulant A – 10 % ethanol (v/v) – 1 hour – 100°C – OM4 test
- 2) Simulant B – 3% Acetic acid (m/v) – 1 hour – 100°C – OM4 test
- 3) Simulant D2 – 95% ethanol (substitute for olive oil) – 3 hours – 60°C – OM4 test
- 4) Simulant D2 – isooctane (substitute for olive oil) – 1 hour – 60°C – OM4 test

### RESULTS:

<u>Simulant Used</u>	<u>Time</u>	<u>Temperature</u>	<u>Max. Permissible Limit</u>	<u>Result of 001 Overall Migration</u>
10% Ethanol (V/V) Aqueous Solution	1.0hr(s)	100°C	10mg/dm <sup>2</sup>	<3.0mg/dm <sup>2</sup>
3% Acetic Acid (W/V) Aqueous Solution	1.0hr(s)	100°C	10mg/dm <sup>2</sup>	<3.0mg/dm <sup>2</sup>
95% Ethanol (V/V) Aqueous Solution (Rectified Olive Oil Substitute)	3.0hr(s)	60°C	10mg/dm <sup>2</sup>	<3.0mg/dm <sup>2</sup>
Isooctane (Rectified Olive Oil Substitute)	1.0hr(s)	60°C	10mg/dm <sup>2</sup>	<3.0mg/dm <sup>2</sup>

**The OM4 migration test covers the following food contact conditions:**

**High temperature applications for all food simulants at temperature up to 100°C**

The levels of **specific migration** values of the heavy metals are according to aforementioned regulations below the tolerable limit value of 10 mg/dm<sup>2</sup> or 60 mg/kg respectively- see test results down below

**Specific Migration of Primary Aromatic Amine:**

Testing is done with – over the period of – at applied temperatures of :

- Simulant B – 3% Acetic Acid (W/V) aqueous solution – 70°C 2.0hr(s)

Test Item(s)	Max. Permissible Limit	Unit	MDL	Test result
Migration times	-	-	-	1st
Area/volume	-	dm <sup>2</sup> /kg	-	6.0
Specific migration of primary aromatic amine	0.01	mg/kg	0.02	ND

**Specific Migration of Heavy Metals:**

Testing is done with – over the period of – at applied temperatures of :

- Simulant B – 3% Acetic Acid (W/V) aqueous solution – 70°C 2.0hr(s)

Test Item(s)	Max. Permissible Limit	Unit	MDL	Test result
Migration times	-	-	-	1st
Area/volume	-	dm <sup>2</sup> /kg	-	6.0
Barium	1	mg/kg	0.25	ND
Cobalt	0.05	mg/kg	0.01	ND
Copper	5	mg/kg	0.25	ND
Iron	48	mg/kg	0.25	ND
Lithium	0.6	mg/kg	0.5	ND
Manganese	0.6	mg/kg	0.25	ND
Zinc	5	mg/kg	0.5	ND
Aluminium	1	mg/kg	0.1	ND
Nickel	0.02	mg/kg	0.02	ND

**Commission Regulation (EU) 2018/213 of 12 February 2018 amending Regulation (EU) No 10/2011 – Total content of Bisphenol-A:**

Test Item(s)	Limit	Unit	MDL	Q04
Bisphenol-A	0.1	mg/kg	0.1	ND

Substances authorized as food additives are not present in the end product.

- Shelf-life and material/object temperature:

Dry conditions, away from direct sunlight, avoid mechanical shocks, keep dust free in original closed boxed.

- Surface/volume ratio.

Migration was determined in accordance with European Regulation (EC) no. 10/2011 and its amendments. The migration limit, in the case of plastic materials or articles, is 6dm<sup>2</sup>/ kg food or 10 mg / dm<sup>2</sup> of the surface area of the plastic material or article tested.

Traceability of the product is ensured according to Regulation (EC) No. 1935/2004

Our statements are based on the conformity documents made available by our suppliers, migration tests carried out by us or by a third party. It is the customers own responsibility to test the suitability

*(Appropriate information on all substances for which there are restrictions, at the level of the EU as well as at the Belgian level, so that all future users can comply with those restrictions. In the absence of any national or European regulation, all information on international restrictions, norms or guide values has to be provided (Council of Europe, WHO, Codex Alimentarius...))*

Place, date

Diest, 17/01/2021

Kelly Vannitsen i.o.v.

Olivier Stappaerts (CEO Ace Packaging)

A handwritten signature in blue ink, appearing to be 'Olivier Stappaerts', written over a light blue horizontal line.