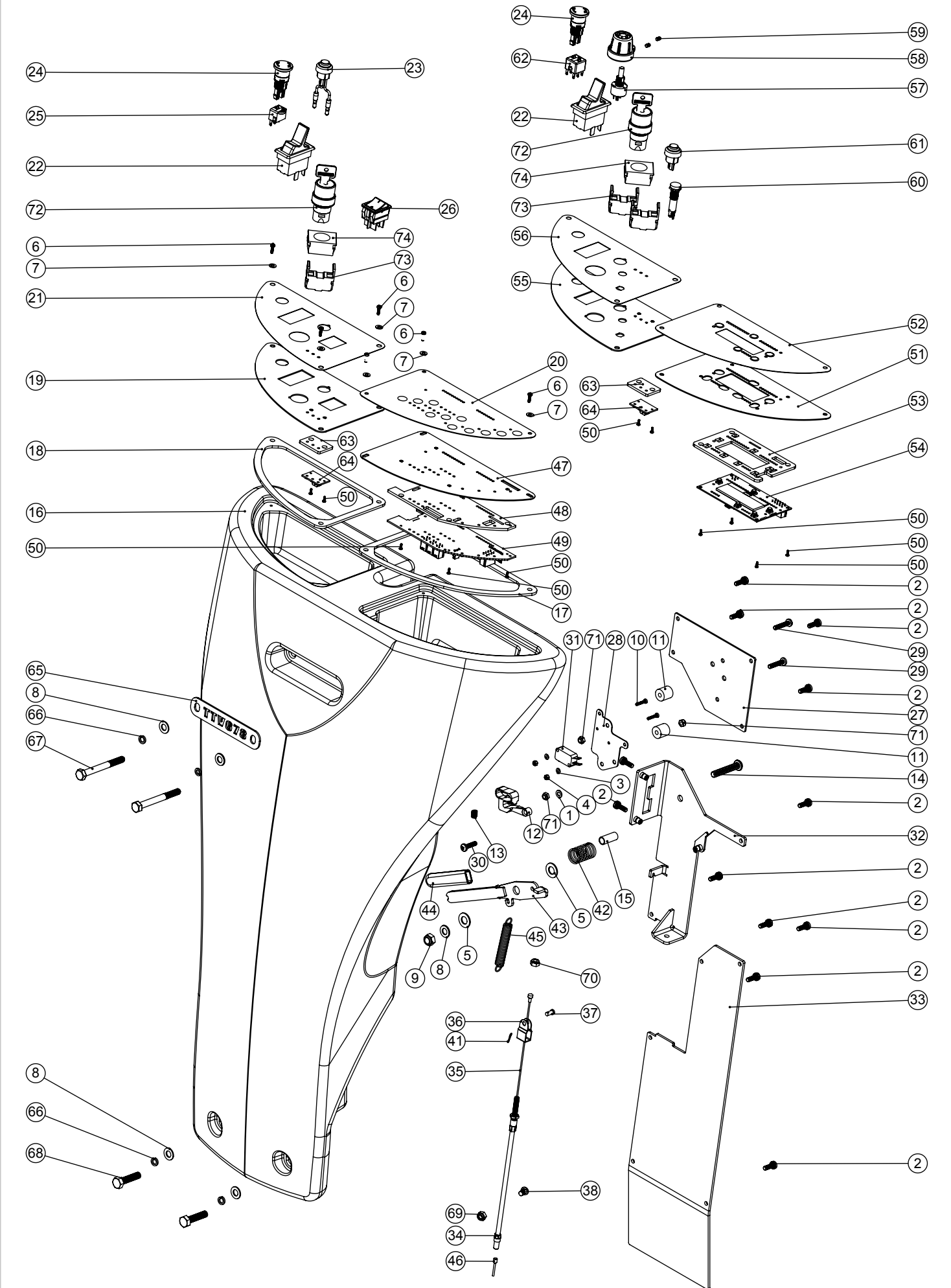


Numatic International Spare Parts

Model No: TTV678 AND TRO650 FRONT MOULDING / LEVER & PANEL ASSEMBLY EXPLODED DRAWING

NB: FOR WIRING SEE DRAWING: WD-0359, DRW-15631, DRW-13416, DRW-14741

Internal Code: 905586
 DRAWING: DRW-24941 ISS:A10
 PRO 16/10/2017



Numatic International Spare Parts

Model No: TTV678 AND TRO650 FRONT MOULDING / LEVER & PANEL ASSEMBLY EXPLODED DRAWING

ITEM	PART NO.	DESCRIPTION	COMMENTS	QTY.
1	219355	M5 FORM A STAINLESS STEEL WASHER		1
2	291132	M5 X 16MM LONG STAINLESS STEEL POZI PAN SEMS SCREW		13
3	219501	M3 FORM A STAINLESS STEEL WASHER		2
4	291154	M3 NYLON INSERT NUT STAINLESS STEEL		2
5	219903	M10 FORM A STAINLESS STEEL WASHER		2
6	902534	M3 X 10MM LONG POZI PAN SCREW STAINLESS STEEL		6
7	219688	M4 FORM A STAINLESS STEEL WASHER		6
8	219578	M8 FORM A STAINLESS STEEL WASHER		5
9	219639	M8 STAINLESS STEEL NYLON INSERT NUT		1
10	219500	M3 X 16MM LONG STAINLESS STEEL SLOT SCREW		2
11	219587	15.39MM O/D X 5.16MM I/D X 15.88MM LONG NYLON SPACER		2
12	227587	CENTRE SWITCH OPERATING LEVER MOULDING		1
13	219804	SWITCH COMPRESSION SPRING		1
14	219822	M8 X 45MM LONG SOCKET BUTTON STAINLESS STEEL HEAD BOLT		1
15	391191	LEVER PIVOT SPACER (S/S 10MM O/D 8MM I/D X 24MM LONG)		1
16	237335	TTV STEERING COLUMN MOULDING (GRAPHITE)	BLUE VERSION 229858	1
17	208096	PCB GASKET		1
18	208097	KEY PANEL GASKET		1
	310062	PCB REPLACEMENT KIT (MK3) INCLUDES ITEMS: 5, 48, 49, 50, 51	TTV678 BUILT AFTER 12/01/09	1
	310043	PCB REPLACEMENT KIT (MK2)	TTV678 BUILT AFTER 12/01/09	1
	310042	PCB REPLACEMENT KIT (MK1)	TTV678 BUILT BEFORE 12/01/09	1
19	907130	TTV678 CONTROL PANEL (NEW KEY) PAINTED GREY C/W CLINCH NUTS		1
	429116	KEY & E STOP PANEL (PAINTED SILVER GREY)	TTV678 BUILT BEFORE 12/01/02 ISSUE A07	1
20	208048	RIDE ON DISPLAY PANEL MEMBRANE (PEDAL VERSION)	TTV678	1
21	208833	KEY & E-STOP OVERLAY (CHARGER LEDS)	TTV678/300T ON-BOARD CHARGER	1
	208128	KEY & E-STOP OVERLAY STICKER	TTV678/400T, TTV678 CHARGERLESS	1
22	206933	PADDLE SWITCH		2
23	321449	HORN SWITCH & SOLDERED LEAD ASSEMBLY	TTV678	1
24	206901	EMERGENCY STOP (A01MXB) 24MM DIAMETER BUTTON		2
25	208095	SWITCH BLOCK (SINGLE POLE / 2 POSITION) (A0151B)	TTV678	1
26	220552	RED ROCKER SWITCH (WHITE PRINT)	TTV678. BLUE VERSION 220843	1
27	404050	LEVER SWITCH PLATE PAINTED BLACK		1
28	329831	LEVER SWITCH PLATE 2		1
29	219575	M5 X 25MM LONG POZI PAN STAINLESS STEEL SCREW		2
30	219571	M5 X 20MM LONG POZI PAN STAINLESS STEEL SCREW		1
31	229483	SNAP ACTION SWITCH		1
32	303790	LEVER PIVOT/SELECTOR PLATE WELDED ASSEMBLY		1
33	329912	STEERING COLUMN COVER		1
34	206959	LIFTING CABLE ASSEMBLY	INCLUDES ITEMS: 36,37,38,39,42	1
35	208154	INNER CABLE		1
36	208157	CABLE U BRACKET		1
37	208158	CABLE U BRACKET PIN		1
38	208156	CABLE NIPL		1
41	208155	COTTER PIN		1
42	219592	COMPRESSION SPRING		1
43	303789	LEVER PLATE WELD ASSEMBLY		1
44	903870	LEVER HANDLE MOULDING RED	BLACK VERSION 206991	1
45	226093	EXTENSION SPRING		1
46	208451	RED INSULATED BOOTLACE FERRULE -18MM PIN	1 PER REQUIRED WHEN ORDERING ITEM 35	1
47	304274	METAL PCB SUPPORT PLATE PAINTED GREY C/W SELF CLINCH NUTS	TTV678	1
48	392151	PLASTIC PCB SUPPORT PLATE	TTV678	1
49	208518	USB CONTROL PANEL/PCB (MK3)	TTV678	1
50	905565	M2 X 6MM LONG POZI PAN SCREW ST/ST		12
51	304478	TRO CONTROL PANEL BACK PLATE PAINTED GREY C/W CLINCH NUTS	TRO650	1
52	208795	TRO DISPLAY PANEL MEMBRANE	TRO650	1
53	392044	DISPLAY PCB PLASTIC SPACER PLATE	TRO650	1
54	208791	TRO650 LCD DISPLAY WITHOUT DETERGENT		1
55	907131	TRO CONTROL PANEL (NEW KEY) PAINTED GREY C/W CLINCH NUTS	TRO650	1
56	208794	TRO KEY & EMERGENCY STOP OVERLAY	TRO650 ON-BOARD CHARGER	1
	208814	TRO KEY & EMERGENCY STOP OVERLAY NON CHARGER VERSION	TRO650 CHARGERLESS	1
57	270316	POTENTIOMETER TYPE Pø30 22k OHMS 20% 3W (WITH PANEL SEAL) (ROUND SHAFT WITH FLAT / NO SLOT IN SHAFT END)	TRO650	1
58	903498	SPEED ADJUSTMENT KNOB C/W INSERT (RED)	TRO650. GREY VERSION 329363	1
59	219744	M4 X 6MM LONG BLACKODISED GRUB SCREW	TRO650	2
60	270291	GREEN LED INDICATOR 2V C/W 2.2K RESISTOR	TRO650	1
61	229454	HANDLE SWITCH	TRO650	1
62	208458	SWITCH BLOCK (DOUBLE POLE / 2 POSITION) (A0152B)	TRO650	1
63	392360	TRO CHARGER PCB SPACER	TTV678/300T, TRO650 ON-BOARD CHARGER	2
64	208805	LED CHARGER DISPLAY PCB	TTV678/300T, TRO650 ON-BOARD CHARGER	2
65	901152	TTV678 BADGE	TTV678	1
	901153	TRO650 BADGE	TRO650	1
	901154	TTB3226 BADGE (NACE)	TTB3226	1
66	219898	M8 SINGLE COIL STAINLESS STEEL WASHER		4
67	291123	M8 X 75 LONG HEX HEAD BOLT STAINLESS STEEL		2
68	291112	M8 X 40 LONG HEX BOLT STAINLESS STEEL		2
69	219853	M6 NYLOC HALF NUT (STAINLESS STEEL)		1
70	219642	M6 STAINLESS STEEL NYLON INSERT NUT		1
71	291035	M5 NYLON INSERT NUT (STAINLESS STEEL)		3
72	907149	KEY SWITCH SELECTOR (020SCA1)	907208 SPARE KEYS	2
73	907151	TERMINAL BLOCK N.O. (020E10)		3
74	907150	FIXING ADAPTER (020G)		2